

Work Order ID 113930

February-27-14 10:33:08 AM

113930

Page 1

Item ID: D3595-063-530

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Rubber Cushion

Stop *NS2*

Start Date: 2/27/14 Start Qty: 25.00

25

Cust Item ID:

Required Date: 3/06/14 Req'd Qty: 25.00

25

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-02-27 Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3595	Rev A
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100 FLOW WATER JET 0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

100 0 Jm14-04-6

110 QC2- Inspect parts off machine FAI/FAIB 0.00

110

QC

Memo

0.00

Quality Control

100 0 Jm14-04-6

120 QC8- Inspect parts - second check 0.00

120

QC

Memo

0.00

Quality Control

DAS

27

9-39

4/4/10

100
Count

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Page 2

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

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Start Date: 2/27/14

Start Qty: 25.00

25

Cust Item ID:

Required Date: 3/06/14

Req'd Qty: 25.00

25

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST412

0.00

130

Packaging

Memo

0.00

Packaging

100x**DAS**
28
9-89APR 10 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14-04-1114-04-11

Picklist Print

February-27-14 10:33:12 AM

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Work Order ID: 113930

113930

Parent Item: D3595-063-530

D3595-063-530

Parent Item Name: Rubber Cushion

Start Date: 2/27/14

Required Date: 3/06/14

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

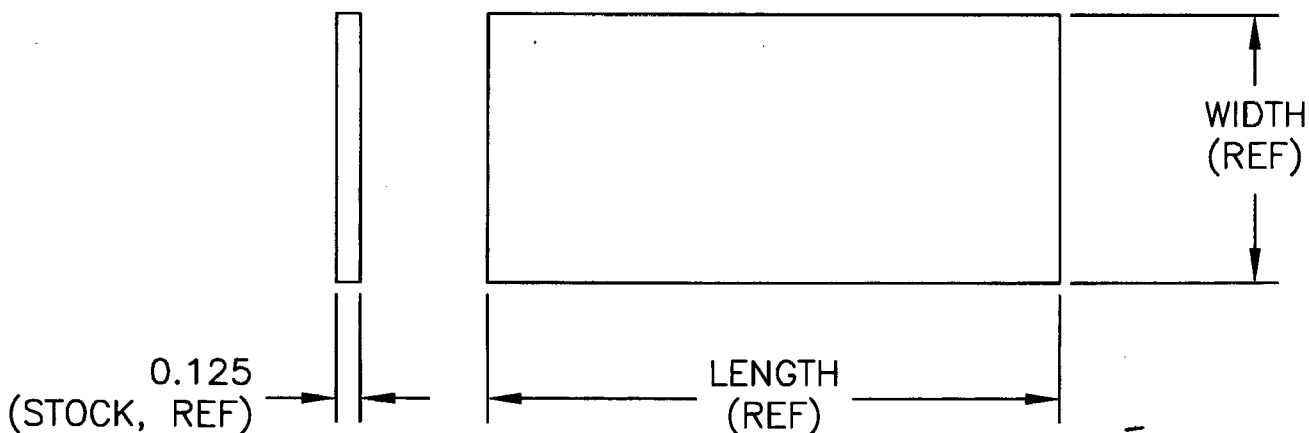
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	740.9344	0.0206	✓			
MNEO80S 125									**	4		Jm14-04-6	
NEOPRENE SHEET 0.125													
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						MAT052	740.9344						
						115916	131.1044						
						94539	609.83		94539				



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION
 WIDTH LENGTH

113930468
1402-27

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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